



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18520-7A
Job Sheet 171740



Part No: RBT18520-7A

Job Qty: 2 ea

Part Name: Pivot Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18520-7A REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/22/18	0.00	0.00	Start Up Waterjet2		OK 18/03/02
100	Waterjet	2 pcs		2/22/18	0.08	0.25	Waterjet 2 OMAX		OK 18/03/02
110	QC	2 pcs		2/22/18	0.00	0.00	QC2 Waterjet-4		OK 18/03/02
120	Mill Conv	2 pcs		2/23/18	0.25	0.20	Mill Conv 2		
130	QC	2 pcs		2/23/18	0.00	0.00	QC2 Machining-5		
140	QC	2 pcs		2/23/18	0.00	0.00	QC8 Machining-5		J.C.L. 18-03-09
150	Packaging	2 pcs		2/23/18	0.00	0.00	Packaging3-2		OK
160	QC21-SA	2 Ea		2/23/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg Dwg Rev: // Prog Rev: // 2-Deburr if necessary
Descriptions: 150 - IDENTIFY AND STOCK

21 MAR 17 2018
9-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B0.313x1.250	1010-1025 Steel Bar .313 X 1.250	.6660 ft (.333 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M1018B0.313x1.250 MT-HRS-P-0.3125	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 7:14 AM Dart.lajeunesse.marie

333

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machine ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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Date : _____ Step #: _____

Description W-

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Dart Aerospace Ltd.
1270 Aberdeen Street
Newmarket, ON Y6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/03/18

DART
AEROSPACE
Container No: S047553
Part: RBT18520-7A
Job No: 171740
Serial No/ Batch: S047553
Revislon: 11
Inspector:

Root Cause			
Environment	☐	No Re-verfic	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER :			

☐ Route	☐ Broken/Damage/Defect	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Inspection Incomplete/Unqualified	☐ Contamination	☐ Folio/Program	☐ Outside Dimensions
☐ Countersink	☐ Cut Too Short	☐ Grain	☐ Over/Under tolerance
☐ Instructions Incomplete/Unclear	☐ Drill Holes	☐ Weld	☐ Part Incorrect
		☐ Wrong Stock Pulled	☐ Part Lost/Missing
		☐ Out of Sequence	☐ Part Moved
		☐ Off-set	☐ Drawing
		☐ Mislabeled	☐ Finish
		☐ Fit/Function	☐ Misread
		☐ Misaligned/off center	☐ Turning Sequence

DART AEROSPACE LTD		Work Order:	171740
Description: Pivot Bar Tab		Part Number:	RBT 18520-7A
Inspection Dwg: RBT18520-7A		Rev: 11	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: <i>S. de / 10/03</i>	Checked by: <i>S.C. 16</i>	QC Inspector:
Date: <i>18/03/09</i>	Date: <i>19-03-09</i>	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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